

Series V Cooling Tower TABLE OF CONTENTS

B107 SERIES V COOLING TOWER

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Series V Counterflow Cooling Towers have provided solutions to some of the most challenging cooling scenarios for over six decades. Suitable for applications where external duct work and other sources of external static pressure exist, the VTL, VTO, and VT1 Counterflow Cooling Towers can be used in indoor and outdoor applications. Series V Cooling Towers offer a wide range of capacities, minimal sound levels, low installation costs, year-round operating reliability, and are easy to maintain. With the addition of steel fill Series V Cooling Towers are also ideal for high temperature applications.



BAC's Series V Cooling Towers: Solution for Challenging Installations

Wide Range of Footprints and CTI Certified Capacities 12 to 1,830 Tons in a Single Cell Up to 6,750 USGPM for Process Applications

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Easy to Maintain

 ∇

Indoor/ Outdoor Flexibility

 ∇

Ideal for Low External Static Environmental Applications Impact

Low Low Profile ironmental Available Impact

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Series V Benefits

> Low Environmental Impact

ENERGY EFFICIENT

- All units meet or exceed ASHRAE Standard 90.1 energy efficiency requirements
- Premium Efficient VFD compatible fan motors
- BALTIGUARD[™] Fan System provides redundancy and energy savings by providing a pony motor (option)

SOUND REDUCTION OPTIONS

- Centrifugal fans have inherently low sound characteristics
- Factory designed sound attenuation is available for both the air intake and discharge (option)
- Sound sensitive areas can be accommodated by facing the quiet blankoff panel to the sound sensitive direction

> Durable Construction

- Panels are constructed of rugged G-235 mill galvanized steel
- Forced draft design protects moving parts
- Various materials of construction are available to enhance longevity of the unit (see page B113 for details)
- PVC drift eliminators are impervious to rot, decay, and biological attack
- Steel fill is available for high temperature applications (option)

> Reliable Year-Round Operation

- Cooling tower duty (TEFC) motors are backed by BAC's 5-year warranty
- Heavy duty bearings with a minimum L₁₀ of 40,000 hours
- V-Belt Drive System Fan(s), motor(s), and drive(s) are located outside the air stream protecting them from moisture, condensation, and icing



BALTIGUARD™ Fan System



Unit with Intake and Discharge Sound Attenuation



External V-Belt Drive System (Shown Here with Panel Removed)

> Easy Maintenance

- All moving parts are located near the base of the unit within easy reach for cleaning, lubrication, or adjustments
- Grommeted nozzles are non-clogging to simplify the nozzle change and reduce maintenance time
- Split fan housing for easy air moving component replacement
- Extended lubrication lines minimize routine maintenance of the bearings (option)
- Handrail packages, ladders, safety cages, and safety gates to access the top of the unit (option)

> Easy Installation

- Centrifugal fans are suitable for applications where external duct work and other sources of external static pressures exist
- All Series V units can be located indoors
- Low Profile (VTL) models can fit in mechanical rooms with low ceilings and are easily hidden behind louvered walls on buildings
- Modular design allows larger units to ship in sections minimizing the size and weight of the heaviest lift
- All models mount with ease on two parallel support I-beams
- Low Profile (VTL) and some VTO models can ship and rig in a single piece



The Water Level Control is Easily Reached From the Access Door



Low Profile Unit Shown in Contrast to a Standard Unit of a Similar Capacity

Series V Construction Details

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UPPER SECTION: VTO & VT1 MODELS



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Heavy-Duty Construction

 Heavy-gauge G-235 (Z700 Metric) mill galvanized steel

² Fan Drive System

- V-belt drive
- Heavy-duty bearings L₁₀ 40,000 hours (280,000 hour average life)
- Premium efficient, cooling tower duty motors fit for VFD applications
- 5-year motor and drive warranty

3 Low Sound Centrifugal Fan(s)

• Quiet operation

4 Water Distribution System

- Schedule 40 PVC spray header and branches
- Large orifice, non-clog nozzles
- Grommeted for easy removal

LOW PROFILE VTL MODELS

BACount[®] Fill

- Polyvinyl chloride (PVC)
- Impervious to rot, decay, and biological attack
- Flame spread rating of 5 per ASTM E84

6 Strainer

• Anti-vortexing design to prevent air entrainment

7 Access Door

• Interior of unit is easily accessible

8 Drift Eliminators

- Polyvinyl chloride (PVC)
- Impervious to rot, decay, and biological attack
- ▶ Flame spread rating of 5 per ASTM E84
- Assembled in easy to handle sections

Series V Custom Features & Options

Materials of Construction

Determining the appropriate material of construction for a project depends on several factors, including water quality, climate and environmental conditions, availability of time and manpower for maintenance, unit lifetime requirements, and budget. BAC provides the widest variety of material of construction options in the industry and has the ability to provide a solution to meet all conditions and budgets.

STANDARD CONSTRUCTION

G-235 mill galvanized steel is the heaviest commercially available galvanized steel, universally recognized for its strength and corrosion resistance. To assure long-life, G-235 mill galvanized steel is used as the standard material of construction for all units. All exposed cut edges are protected with a thick zinc coating after fabrication to ensure the thick zinc corrosion barrier is maintained for all over protection. With proper maintenance and water treatment, G-235 galvanized steel products will provide an excellent service life under the operating conditions normally encountered in comfort cooling and industrial applications.

THERMOSETTING HYBRID POLYMER (OPTION)

A thermosetting hybrid polymer coating, used to extend equipment life, is applied to select G-235 mill galvanized steel components of the unit. The polymerized coating is baked onto the galvanized steel and creates a barrier to the already corrosion resistant galvanized steel. The thermosetting hybrid polymer has been tested to withstand 6,000 hours in a 5% salt spray without blistering, chipping, or loss of adhesion.

STAINLESS STEEL (OPTIONS)

For applications where severe corrosive conditions exist or where exceptionally long equipment life is required, several material of construction options utilizing stainless steel are available.

- WATER CONTACT STAINLESS STEEL COLD WATER BASIN The cold water basin components below the overflow level are constructed of stainless steel.
- WATER CONTACT STAINLESS STEEL UNIT The basin and water-contacted components below the overflow level in the basin are constructed of stainless steel. All principal steel components in the casing section will be constructed of galvanized steel as standard.



Standard Construction Installation



Thermosetting Hybrid Polymer



Stainless Steel Construction

ALL STAINLESS STEEL CONSTRUCTION

All steel panels and structural elements are constructed of stainless steel. Fans are protected with a thermosetting hybrid polymer.

> Drive System Options

The fan drive system provides the cooling air necessary to reject unwanted heat from the system to the atmosphere. All BAC drive systems use premium efficiency cooling tower duty motors and include BAC's comprehensive 5-year motor and drive warranty. Cooling tower duty motors are specially designed for the harsh environment of a cooling tower and have permanently lubricated bearings, drastically decreasing the maintenance requirement of the motor. BAC belt drive systems are the most durable and maintenance friendly drive systems on the market, including single nut adjustment for belt tensioning to make belt tensioning simple.





EXTERNAL V-BELT DRIVE

This BAC engineered external drive consists of centrifugal fan(s), motor(s), and drive system(s) located outside of the discharge airstream, protecting them from moisture, condensation, and icing. The drive system consists of a specially designed belts, taper lock sheaves, and premium efficient cooling tower duty motor to provide maximum performance.



BALTIGUARD[™] FAN SYSTEM (OPTION)

The BALTIGUARD[™] Fan System consists of two standard singlespeed fan motor and drive assemblies. One drive assembly is sized for full speed and load, and the other is sized approximately 2/3 speed and consumes only 1/3 the design horsepower. This configuration allows the reserve capacity of a standby motor in the event of failure. As a minimum, approximately 70% capacity will be available from the low horsepower motor, even on a design wetbulb day. Controls and wiring are the same as those required for a two-speed, two-winding motor. Redundant motors are available by increasing the size of the standby fan motor of the BALTIGUARD[™] Fan System to the size of the main motor, providing 100% motor redundancy (Applicability dependant on motor size and model. Contact your local BAC Representative for more information).



External V-Belt Drive



BALTIGUARD™ Fan System

Series V Custom Features & Options

BALTIGUARD PLUS™ FAN SYSTEM (OPTION)

The BALTIGUARD PLUS[™] Fan System builds on the advantages of the BALTIGUARD[™] Fan System by adding a VFD to either the pony or the main motor, depending on system requirements. This offers the benefits of additional capacity control and energy savings, along with the redundancy offered by the BALTIGUARD[™] Fan System. Alternatively, a VFD can be added to BOTH the pony and main motor for complete capacity control and redundancy under any load.

VIBRATION CUTOUT SWITCH (OPTION)

A factory mounted vibration cutout switch is available to effectively protect against rotating equipment failure. BAC can provide either a mechanical or solid-state electronic vibration cutout switch in a NEMA 4 enclosure to ensure reliable protection. Additional contacts can be provided on either switch type to activate an alarm. Remote reset capability is also available on either switch type.

EXTENDED LUBRICATION LINES (OPTION)

Extended lubrication lines are available for lubrication of the fan shaft bearings. Fittings are located on the exterior casing panel, outside the fan section.

Cold Water Basin

The cooling tower water collects in the cold water basin which provides the required head pressure for the cooling system pump. The Series V cold water basin includes the "V" sloped cold water basin design. During operation, this design help eliminate any stagnant water zones, which are susceptible to biological growth.

STANDARD MECHANICAL WATER LEVEL CONTROL

Mechanical make-up valves must operate continuously in the moist and turbulent environment existing within evaporative cooling equipment. Due to this environment, the operation of the valve must be simple, and the valve must be durable. BAC's high quality mechanical water level control assembly is standard with all units, and has been specially designed to provide the most reliable operation while being easy to maintain. This accessory is omitted for remote sump applications.



BALTIGUARD PLUS™ Fan System



Vibration Cutout Switch



Standard Mechanical Water Level Control



ELECTRIC WATER LEVEL CONTROL (OPTION)

BAC's Electric Water Level Control (EWLC) is a state-of-the-art conductivity actuated, probe type liquid level control. The hermetically sealed EWLC is engineered and manufactured specifically for use in evaporative cooling systems and is equipped with an error code LED which illuminates to indicate status, including when the water and/or probes are dirty. The EWLC option replaces the standard mechanical make-up valve, and includes a slow closing, solenoid activated valve in the make-up water line to minimize water hammer. EWLC is recommended when more precise water level control is required and in areas that experience subfreezing conditions.

SIDE OUTLET DEPRESSED SUMP BOX (OPTION)

A side outlet depressed sump box is available for field installation below the base of the tower. This option facilitates horizontal piping below the basin, and is a compact alternative to using an elbow in the piping arrangement, saving on both installation time and cost. The outlet connection is designed to mate with an ASME Class 150 flat face flange. See the "Connection Guide" on **page J176** for more information on standard and optional unit connection types.

 STEAM COIL AND STEAM INJECTOR BASIN FREEZE PROTECTION (OPTION) Steam coils and steam injectors are available to provide basin freeze protection.

BASIN SWEEPER PIPING (OPTION)

Basin sweeper piping is an effective method of reducing sediment that may collect in the cold water basin of the unit. A piping system is provided in the cold water basin to connect to side stream filtration equipment (provided by others). For more information on filtration systems, consult the "Filtration Guide" found on **page J241**.

LOW AND HIGH LEVEL ALARMS (OPTION)

Low and high level alarm float switches are available to provide added control to your equipment operation. Level alarms can alert operators to an abnormal operating condition to ensure the highest system efficiency with minimal water usage.



Electric Water Level Control

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NOTE: All VTO Models are provided with filter connections only since the turbulence in the cold water basin keeps particles in suspension.

Series V Custom Features & Options



BASIN HEATERS (OPTION)

Evaporative cooling equipment exposed to below freezing ambient temperatures require protection to prevent freezing of the water in the cold water basin when the unit is idle. Factory-installed electric immersion heaters, which maintain 40° F (4.4°C) water temperature, are a simple and inexpensive way of providing such protection.

HEATER kW DATA

| | 0°F (-17.8°C) | Ambient Heaters | -20°F (-28.9°C) Ambient Heaters | | | |
|-----------------------------|----------------------|------------------|---------------------------------|------------------|--|--|
| Model Number | Number of Heaters | kW per Heater | Number of Heaters | kW per Heater | | |
| VTL-016-E thru 039-H | 1 | 2 | 1 | 2 | | |
| VTL-045-H thru 079-K | 1 | 3 | 1 | 4 | | |
| VTL-082-K thru 095-K | 1 | 4 | 1 | 5 | | |
| VTL-103-K thru 137-M | 1 | 5 | 1 | 7 | | |
| VTL-152-M thru 227-0 | 1 | 7 | 1 | 9 | | |
| VTL-245-P thru 272-P | 1 | 9 | 1 | 12 | | |
| VT0-12-E thru 57-K | 1 | 2 | 1 | 2 | | |
| VT0-65-J thru 88-L | 1 | 2 | 1 | 3 | | |
| VT0-102-L thru 176-0 | 1 | 3 | 1 | 5 | | |
| VT1-N209-P thru N255-P | 1 | 5 | 1 | 7 | | |
| VT1-N301-Q thru N395-R | 1 | 7 | 1 | 10 | | |
| VT1-N418-P thru N510-P | 2 | 5 | 2 | 7 | | |
| VT1-M316-0 thru VT1-M420-R | 1 | 8 | 1 | 10 | | |
| VT1-M431-N thru VT1-M610-P | 1 | 12 | 2 | 7.5 | | |
| VT1-M632-0 thru VT1-M840-R | 2 | 8 | 2 | 10 | | |
| VT1-M948-0 thru VT1-M1260-R | 3 | 8 | 3 | 10 | | |
| VT1-275-P thru 415-R | 1 | 8 | 1 | 10 | | |
| VT1-416-0 thru 600-P | 1 | 12 | 2 | 7 | | |
| VT1-550-P thru 830-R | 2 | 8 | 2 | 10 | | |
| VT1-825-P thru 1335-S | 3 | 8 | 3 | 10 | | |



Basin Heater

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NOTE: This table is based on 460V/3 phase/60 Hz power.

> Multi-Cell Unit Options

Special care must be taken for multi-cell installations to ensure balanced water levels in the cold water basins across cells. If measures are not put in place to ensure balanced basin water levels, a potential exists that one basin may overflow and dump water, while the water level in another tower goes low and requires make-up. This leads to unnecessary water waste.

EQUALIZER (OPTION)

Equalizer connections are available as an option for multi-cell cooling towers. Use of an equalizer allows for easy isolation of a cell for winter operation, maintenance, or inspection while continuing system operation. See "Cooling Towers in Parallel" on **page J167** for more information.

> Fill

BACount[®] Fill is made of PVC making it virtually impervious to rot, decay, and biological attack.



STANDARD FILL

Standard fill can be used in applications with entering water temperature up to 130°F (54.4°C). The fill and drift eliminators are formed from self-extinguishing PVC having a flame spread rating of 5 per ASTM E84.

HIGH TEMPERATURE FILL (OPTION)

An optional high temperature fill material is available which increases the maximum allowable entering water temperature as high to 150°F (65.5°C).

GALVANIZED STEEL FILL (OPTION)

Galvanized steel fill is available for high temperature, dirty water applications up to 170°F (76.6°C). The greater spacing between fill sheets allows for debris to pass through the fill section without clogging the heat transfer section. Steel fill also allows for pressure cleaning, as necessary.

STAINLESS STEEL FILL (OPTION)

Stainless steel fill is a great option for high temperature, dirty water applications up to 170° F (76.6°C) or in corrosive environments that are not suitable for galvanized steel.

Shipping and Rigging

BAC units are factory-assembled to ensure uniform quality with minimum field assembly. Low Profile (VTL) and some VTO models also can ship and rig in a single piece.



BACount® Fill Manufacturing



BACount[®] Fill

Series V Custom Features & Options

KNOCKDOWN UNITS (OPTION)

For the most demanding and inflexible rigging situations, all BAC units are available as knockdown units. Although these units ship disassembled, materials of construction and design features are exactly the same as those of a factory assembled unit. Knockdown units are available for jobs where access to the cooling tower location is limited by elevators, doorways, or similar obstacles, where lifting methods impose very strict weight limits, or where the shipping cost of a fully assembled tower is excessive.

Sound Options

The low sound levels generated by Series V Cooling Towers make them suitable for most installations. The panel opposite the air intake, called the blankoff panel, is inherently quiet. Positioning the blankoff panel towards the sound sensitive direction insulates sensitive areas from higher sound levels.

STANDARD FAN

The standard centrifugal fan provided on Series V Cooling Towers is inherently quiet and is selected to optimize low sound levels.

SOUND ATTENUATION (OPTION)

For extremely sound sensitive installations, factory designed, tested, and rated sound attenuation options are available for both the air intake and discharge. Consult your local BAC Representative regarding available options.

> Air Intake Options

In a cooling tower, airborne debris can be entrained in the water through the unit's air intake. The Series V has several options for air intake accessories that prevent debris from entering the system and maintain even unobstructed air flow through the unit. Reducing the amount of debris that enters the tower lowers maintenance requirements and helps to maintain thermal efficiency.



Single Piece Lift of a VTO Cooling Tower



Intake Sound Attenuation



Intake and Discharge Attenuation

AIR INTAKE SCREENS

The standard $1" \times 1"$ wire mesh screen is factory-installed over the air intake to prevent debris from entering the tower.

BOTTOM INTAKE SCREENS (OPTION)

Series V Cooling Towers are available with factory-installed wire mesh screens over the bottom openings to prevent unauthorized access.

SOLID BOTTOM PANELS (OPTION)

Factory-installed bottom panels are required when intake air is ducted to the unit.

> Air Discharge Options

BAC offers a full line of standard discharge hoods that are built, tested, and rated specifically for all Series V Cooling Towers.



Air Intake Screens and Lube Line Connection

DISCHARGE HOODS (OPTION)

The tapered discharge hoods are designed to increase the discharge air velocity to avoid recirculation in extremely tight enclosures. Tapered hoods can be used to elevate the unit discharge above adjacent walls. A larger fan motor may be necessary when this option is provided.

Access Options

BAC's evaporative equipment is designed to be the most easily maintained for sustaining capacity over a longer life. All access options are OSHA compliant to ensure personnel safety and code compliance.

HANDRAIL PACKAGES AND LADDERS (OPTION)

Handrail packages and ladders are available to provide safe access to the top of the unit for maintenance to the distribution system. Galvanized steel eliminators provide a safe walking surface on top of the unit. Handrails, ladders, safety gates, and safety cages can be added at the time of order or as an aftermarket item.



Handrail and Ladder Package

VTL MODELS



Models VTL-082-K to 095-K

Models VTL-103-K to 137-M

| Model | Nominal | Motor | Airflow | Weights (lbs) | | | 1 | Connection | S ^[4] |
|-----------|------------------------|-------------------|---------|--------------------------|----------|-------|-------|------------|------------------|
| Number | Tonnage ^[1] | HP ^[2] | (CFM) | Operating ^[3] | Shipping | Н | Inlet | Outlet | Overflow |
| VTL-016-E | 16 | 1.5 | 7,680 | 1,620 | 1,100 | 5'-2" | 3" | 3" | 2" |
| VTL-021-F | 21 | 2 | 8,150 | 1,660 | 1,140 | 5'-2" | 3" | 3" | 2" |
| VTL-027-F | 27 | 2 | 7,370 | 1,740 | 1,220 | 6'-7" | 3" | 3" | 2" |
| VTL-030-G | 30 | 3 | 8,270 | 1,770 | 1,250 | 6'-7" | 3" | 3" | 2" |
| VTL-034-H | 34 | 5 | 9,420 | 1,810 | 1,290 | 6'-7" | 3" | 3" | 2" |
| VTL-039-H | 39 | 5 | 8,860 | 1,910 | 1,390 | 8'-2" | 3" | 3" | 2" |
| VTL-045-H | 45 | 5 | 16,910 | 2,710 | 1,650 | 5'-2" | 4" | 4" | 2" |
| VTL-051-G | 51 | 3 | 13,350 | 2,810 | 1,750 | 6'-7" | 4" | 4" | 2" |
| VTL-059-H | 59 | 5 | 15,490 | 2,830 | 1,770 | 6'-7" | 4" | 4" | 2" |
| VTL-066-J | 66 | 7.5 | 17,210 | 2,900 | 1,840 | 6'-7" | 4" | 4" | 2" |
| VTL-072-K | 72 | 10 | 18,690 | 2,930 | 1,870 | 6'-7" | 4" | 4" | 2" |
| VTL-079-K | 79 | 10 | 17,500 | 3,100 | 2,040 | 8'-2" | 4" | 4" | 2" |
| VTL-082-K | 82 | 10 | 22,400 | 3,810 | 2,260 | 6'-7" | 6" | 6" | 2" |
| VTL-092-L | 92 | 15 | 24,980 | 3,940 | 2,390 | 6'-7" | 6" | 6" | 2" |
| VTL-095-K | 95 | 10 | 21,150 | 4,650 | 2,490 | 8'-2" | 6" | 6" | 2" |
| VTL-103-K | 103 | 10 | 24,990 | 4,740 | 2,680 | 6'-7" | 6" | 6" | 3" |
| VTL-116-L | 116 | 15 | 28,200 | 4,800 | 2,740 | 6'-7" | 6" | 6" | 3" |
| VTL-126-M | 126 | 20 | 30,700 | 4,810 | 2,750 | 6'-7" | 6" | 6" | 3" |
| VTL-137-M | 137 | 20 | 29,560 | 5,120 | 3,060 | 8'-2" | 6" | 6" | 3" |

NOTE: Up-to-date engineering data, free product selection software, and more can be found at www.BaltimoreAircoil.com.

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| | | | | Weights (lbs) | | | C | onnection | IS ^[4] |
|-----------------|-----------------------------------|----------------------------|------------------|--------------------------|----------|-------|-------|-----------|-------------------|
| Model Number | Nominal Tonnage ^[1] | Motor HP ^[2] | Airflow (CFM) | Operating ^[3] | Shipping | Н | Inlet | Outlet | Overflow |
| VTL-152-M | 152 | 20 | 45,870 | 6,580 | 3,440 | 5'-2" | 8" | 8" | 3" |
| VTL-171-L | 171 | 15 | 39,940 | 6,820 | 3,680 | 6'-7" | 8" | 8" | 3" |
| VTL-185-M | 185 | 20 | 43,150 | 6,960 | 3,820 | 6'-7" | 8" | 8" | 3" |
| VTL-198-N | 198 | 25 | 46,090 | 7,000 | 3,860 | 6'-7" | 8" | 8" | 3" |
| VTL-209-0 | 209 | 30 | 48,630 | 7,040 | 3,900 | 6'-7" | 8" | 8" | 3" |
| VTL-227-0 | 227 | 30 | 46,550 | 7,470 | 4,330 | 8'-2" | 8" | 8" | 3" |
| VTL-245-P | 245 | 40 | 58,820 | 8,970 | 4,790 | 6'-7" | 8" | 8" | 3" |
| VTL-272-P | 272 | 40 | 56,760 | 9,490 | 5,310 | 8'-2" | 8" | 8" | 3" |

NOTES:

- 1. Nominal tons of cooling represents the capability to cool 3 USGPM of water from a 95°F entering water temperature to an 85°F leaving water temperature at a 78°F entering wet-bulb temperature.
- 2. Fan horsepower is at 0" external static pressure.
- 3. Operating weight is based on the water level in cold water basin at overflow height.
- 4. Unless otherwise indicated, all connections 4" and smaller are MPT and connections 6" and larger are beveled for welding.

Do not use for construction. Refer to factory certified dimensions. This catalog includes data current at the time of publication, which should be reconfirmed at the time of purchase.



Models VT0-132-L to 176-0

NOTE: Up-to-date engineering data, free product selection software, and more can be found at www.BaltimoreAircoil.com.

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| Model | Nominal | Motor | Airflow | Weights (lbs) | | | Connections ^[4] | | | |
|--------------------------|------------------------|-------------------|---------|--------------------------|----------|---------|----------------------------|--------|----------|--|
| Number | Tonnage ^[1] | HP ^[2] | (CFM) | Operating ^[3] | Shipping | Н | Inlet | Outlet | Overflow | |
| VT0-12-E | 12 | 1.5 | 4,970 | 960 | 790 | 7'-7" | 3" | 3" | 2" | |
| VT0-14-F | 14 | 2 | 5,460 | 970 | 800 | 7'-7" | 3" | 3" | 2" | |
| VT0-19-G | 19 | 3 | 6,190 | 990 | 820 | 7'-7" | 3" | 3" | 2" | |
| VT0-24-G | 24 | 3 | 5,945 | 1,050 | 950 | 9'-1" | 3" | 3" | 2" | |
| VT0-28-H | 28 | 5 | 6,960 | 1,170 | 970 | 9'-1" | 3" | 3" | 2" | |
| VT0-32-H | 32 | 5 | 11,820 | 1,590 | 1,230 | 7'-7" | 3" | 3" | 2" | |
| VT0-41-J | 41 | 7.5 | 13,435 | 1,650 | 1,290 | 7'-7" | 3" | 3" | 2" | |
| VT0-52-J | 52 | 7.5 | 12,960 | 1,780 | 1,540 | 9'-1" | 3" | 3" | 2" | |
| VT0-57-K | 57 | 10 | 14,180 | 1, 790 | 1,550 | 9'-1" | 3" | 3" | 2" | |
| VT0-65-J | 65 | 7.5 | 16,860 | 2,580 | 2,000 | 9'-1" | 4" | 4" | 2" | |
| VT0-75-K | 75 | 10 | 18,435 | 2,590 | 2,010 | 9'-1" | 4" | 4" | 2" | |
| VT0-78-K | 78 | 10 | 17,990 | 2,710 | 2,130 | 10'-7" | 4" | 4" | 2" | |
| VT0-88-L | 88 | 15 | 20,420 | 2,770 | 2,190 | 10'-7" | 4" | 4" | 2" | |
| VT0-102-L | 102 | 15 | 25,060 | 3,310 | 2,500 | 9'-1" | 4" | 4" | 2" | |
| VT0-107-L ^[5] | 107 | 15 | 24,460 | 3,680 | 2,870 | 10'-7" | 4" | 4" | 2" | |
| VT0-116-M ^[5] | 116 | 20 | 26,670 | 3,740 | 2,930 | 10'-7" | 4" | 4" | 2" | |
| VT0-132-L | 132 | 15 | 30,600 | 5,190 | 3,820 | 11'-10" | 6" | 6" | 3" | |
| VT0-145-M | 145 | 20 | 33,670 | 5,200 | 3,830 | 11'-10" | 6" | 6" | 3" | |
| VT0-155-N | 155 | 25 | 36,240 | 5,250 | 3,880 | 11'-10" | 6" | 6" | 3" | |
| VT0-166-N [5] | 166 | 25 | 35,265 | 5,650 | 4,280 | 13'-4" | 6" | 6" | 3" | |
| VT0-176-0 ^[5] | 176 | 30 | 37,330 | 5,680 | 4,310 | 13'-4" | 6" | 6" | 3" | |

NOTES:

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- 1. Nominal tons of cooling represents the capability to cool 3 USGPM of water from a 95°F entering water temperature to an 85°F leaving water temperature at a 78°F entering wet-bulb temperature.
- 2. Fan horsepower is at 0" external static pressure.
- 3. Operating weight is based on the water level in cold water basin at overflow height.
- 4. Unless otherwise indicated, all connections 6" and smaller are MPT and connections 8" and larger are beveled for welding.
- 5. Unit's casing section is the heaviest section.

Do not use for construction. Refer to factory certified dimensions. This catalog includes data current at the time of publication, which should be reconfirmed at the time of purchase.



VT1-N370-Q⁽⁵⁾ 370 50 80,150 15,130 9,280 4,690 14'-7" 8" 8" VT1-N395-R 14'-7" 395 60 84,750 15,250 9,400 4,710 8" 8" VT1-N418-P 18,490 11'-4" 418 (2) 40 120,600 10,680 6,580 (2) 8" 10" VT1-N440-0 440 106,200 19,110 13'-3" (2) 30 11.300 6.200 (2) 8" 10" VT1-N480-P 480 115,900 19,490 11,680 13'-3" 10" (2) 40 6.580 (2) 8" VT1-N510-P 20,890 14'-7" 510 (2) 40 111,800 13,080 6,580 (2) 8" 10"

NOTE: Up-to-date engineering data, free product selection software, and more can be found at **www.BaltimoreAircoil.com**. **Do not use for construction.** Refer to factory certified dimensions. This catalog includes data current at the time of publication, which should be reconfirmed at the time of purchase. For additional notes, see **page B128**.



VT1 MODELS

NOTE: Up-to-date engineering data, free product selection software, and more can be found at www.BaltimoreAircoil.com.

| | | | | 1 | Weights (lbs) | | | Connection | | |
|--------------|------------------------|-------------------------|---------|--------------------------|---------------|----------|--------|------------|---------|---------|
| | Nominal | | Airflow | | | Heaviest | | | | |
| Model Number | Tonnage ⁽¹⁾ | Motor HP ^{2} | (CFM) | Operating ^[3] | Shipping | Section | H | Inlet | Outlet | Make-up |
| VT1-M316-0 | 316 | 30 | 65,929 | 11,728 | 6,772 | 3,508 | 14'-6" | 8" | 8" | 2" |
| VT1-M328-0 | 328 | 30 | 64,721 | 12,154 | 7,197 | 3,508 | 15'-6" | 8" | 8" | 2" |
| VT1-M348-P | 348 | 40 | 72,316 | 11,926 | 6,969 | 3,697 | 14'-6" | 8" | 8" | 2" |
| VT1-M350-0 | 350 | 30 | 63,511 | 12,580 | 7,623 | 3,784 | 16'-6" | 8" | 8" | 2" |
| VT1-M352-P | 352 | 40 | 71,234 | 12,352 | 7,395 | 3,697 | 15'-6" | 8" | 8" | 2" |
| VT1-M371-P | 371 | 40 | 69,897 | 12,777 | 7,821 | 3,784 | 16'-6" | 8" | 8" | 2" |
| VT1-M379-Q | 379 | 50 | 76,032 | 12,383 | 7,426 | 3,726 | 15'-6" | 8" | 8" | 2" |
| VT1-M398-Q | 398 | 50 | 74,824 | 12,808 | 7,852 | 3,784 | 16'-6" | 8" | 8" | 2" |
| VT1-M420-R | 420 | 60 | 79,587 | 13,062 | 8,105 | 3,969 | 16'-6" | 8" | 8" | 2" |
| VT1-M431-N | 431 | (2) 25 | 103,041 | 16,469 | 8,934 | 4,412 | 13'-6" | 10" | 10" | 2" |
| VT1-M455-0 | 455 | (2) 30 | 109,497 | 16,531 | 8,996 | 4,471 | 13'-6" | 10" | 10" | 2" |
| VT1-M484-N | 484 | (2) 25 | 102,371 | 17,078 | 9,544 | 4,717 | 14'-6" | 10" | 10" | 2" |
| VT1-M514-0 | 514 | (2) 30 | 108,785 | 17,140 | 9,606 | 4,717 | 14'-6" | 10" | 10" | 2" |
| VT1-M515-N | 515 | (2) 25 | 101,699 | 17,688 | 10,153 | 5,300 | 15'-6" | 10" | 10" | 2" |
| VT1-M533-N | 533 | (2) 25 | 100,987 | 18,297 | 10,762 | 5,883 | 16'-6" | 10" | 10" | 2" |
| VT1-M544-0 | 544 | (2) 30 | 108,072 | 17,749 | 10,215 | 5,300 | 15'-6" | 10" | 10" | 2" |
| VT1-M557-0 | 557 | (2) 30 | 107,360 | 18,359 | 10,824 | 5,883 | 16'-6" | 10" | 10" | 2" |
| VT1-M560-P | 560 | (2) 40 | 119,733 | 17,338 | 9,803 | 4,717 | 14'-6" | 10" | 10" | 2" |
| VT1-M595-P | 595 | (2) 40 | 118,979 | 17,947 | 10,413 | 5,300 | 15'-6" | 10" | 10" | 2" |
| VT1-M610-P | 610 | (2) 40 | 118,165 | 18,556 | 11,022 | 5,883 | 16'-6" | 10" | 10" | 2" |
| VT1-M632-0 | 632 | (2) 30 | 131,859 | 23,456 | 13,543 | 7,015 | 14'-6" | (2) 8" | 12" | 2" |
| VT1-M656-0 | 656 | (2) 30 | 129,441 | 24,308 | 14,395 | 7,015 | 15'-6" | (2) 8" | 12" | 2" |
| VT1-M696-P | 696 | (2) 40 | 144,632 | 23,852 | 13,939 | 7,393 | 14'-6" | (2) 8" | 12" | 2" |
| VT1-M700-0 | 700 | (2) 30 | 127,022 | 25,159 | 15,246 | 7,569 | 16'-6" | (2) 8" | 12" | 2" |
| VT1-M704-P | 704 | (2) 40 | 142,468 | 24,703 | 14,790 | 7,393 | 15'-6" | (2) 8" | 12" | 2" |
| VT1-M742-P | 742 | (2) 40 | 139,794 | 25,555 | 15,642 | 7,569 | 16'-6" | (2) 8" | 12" | 2" |
| VT1-M758-Q | 758 | (2) 50 | 152,064 | 24,765 | 14,852 | 7,453 | 15'-6" | (2) 8" | 12" | 2" |
| VT1-M796-Q | 796 | (2) 50 | 149,648 | 25,617 | 15,704 | 7,569 | 16'-6" | (2) 8" | 12" | 2" |
| VT1-M840-R | 840 | (2) 60 | 159,174 | 26,123 | 16,211 | 7,937 | 16'-6" | (2) 8" | 12" | 2" |
| VT1-M948-0 | 948 | (3) 30 | 197,788 | 35,184 | 20,315 | 10,523 | 14'-6" | (3) 8" | (2) 10" | (2) 2" |
| VT1-M984-0 | 984 | (3) 30 | 194,162 | 36,461 | 21,592 | 10,523 | 15'-6" | (3) 8" | (2) 10" | (2) 2" |
| VT1-M1044-P | 1,044 | (3) 40 | 216,948 | 35,777 | 20,908 | 11,090 | 14'-6" | (3) 8" | (2) 10" | (2) 2" |
| VT1-M1050-0 | 1,050 | (3) 30 | 190,532 | 37,739 | 22,870 | 11,353 | 16'-6" | (3) 8" | (2) 10" | (2) 2" |
| VT1-M1056-P | 1,056 | (3) 40 | 213,703 | 37,055 | 22,186 | 11,090 | 15'-6" | (3) 8" | (2) 10" | (2) 2" |
| VT1-M1113-P | 1,113 | (3) 40 | 209,690 | 38,332 | 23,463 | 11,353 | 16'-6" | (3) 8" | (2) 10" | (2) 2" |
| VT1-M1137-Q | 1,137 | (3) 50 | 228,096 | 37,148 | 22,278 | 11,179 | 15'-6" | (3) 8" | (2) 10" | (2) 2" |
| VT1-M1194-Q | 1,194 | (3) 50 | 224,471 | 38,425 | 23,556 | 11,353 | 16'-6" | (3) 8" | (2) 10" | (2) 2" |
| VT1-M1260-R | 1,260 | (3) 60 | 238,760 | 39,185 | 24,316 | 11,906 | 16'-6" | (3) 8" | (2) 10" | (2) 2" |



NOTES:

J

- 1. Nominal tons of cooling represents the capability to cool 3 USGPM of water from a 95°F entering water temperature to an 85°F leaving water temperature at a 78°F entering wet-bulb temperature.
- 2. Fan horsepower is at 0" external static pressure.
- 3. Operating weight is based on the water level in cold water basin at overflow height.
- 4. Unless otherwise indicated, all connections 6" and smaller are MPT and connections 8" and larger are beveled for welding.
- 5. Unit's casing section is the heaviest section.

Do not use for construction. Refer to factory certified dimensions. This catalog includes data current at the time of publication, which should be reconfirmed at the time of purchase.

VT1 MODELS

NOTE: Up-to-date engineering data, free product selection software, and more can be found at www.BaltimoreAircoil.com.

| | | | Weights (lbs) | | | | (| Connectio | ons ^[4] | |
|-----------------|-----------------------------------|-------------------------|------------------|--------------------------|----------|---------------------|---------|-----------|--------------------|---------|
| Model Number | Nominal Tonnage ⁽¹⁾ | Motor HP ^[2] | Airflow (CFM) | Operating ^[3] | Shipping | Heaviest Section | H | Inlet | Outlet | Make-up |
| VT1-275-P | 275 | 40 | 82,350 | 15,190 | 8,040 | 5,140 | 12'-11" | 8" | 8" | 2" |
| VT1-307-0 | 307 | 30 | 74,350 | 15,780 | 8,630 | 4,950 | 14'-10" | 8" | 8" | 2" |
| VT1-340-P | 340 | 40 | 81,550 | 15,970 | 8,820 | 5,140 | 14'-10" | 8" | 8" | 2" |
| VT1-375-P | 375 | 40 | 79,300 | 16,940 | 9,790 | 5,140 | 16'-3" | 8" | 8" | 2" |
| VT1-400-Q | 400 | 50 | 85,150 | 16,980 | 9.830 | 5,180 | 16'-3" | 8" | 8" | 2" |
| VT1-415-R | 415 | 60 | 90,250 | 17,100 | 9,950 | 5,300 | 16'-3" | 8" | 8" | 2" |
| VT1-416-0 | 416 | (2) 30 | 125,046 | 22,430 | 11,530 | 7,280 | 12'-11" | 10" | 10" | 2" |
| VT1-478-N | 478 | (2) 25 | 116,150 | 23,600 | 12,700 | 7,240 | 14'-10" | 10" | 10" | 2" |
| VT1-507-0 | 507 | (2) 30 | 123,150 | 23,640 | 12,740 | 7,280 | 14'-10" | 10" | 10" | 2" |
| VT1-560-0 | 560 | (2) 30 | 119,750 | 25,080 | 14,180 | 7,280 | 16'-3" | 10" | 10" | 2" |
| VT1-600-P | 600 | (2) 40 | 131,250 | 25,460 | 14,560 | 7,660 | 16'-3" | 10" | 10" | 2" |

NOTES:

P

- Nominal tons of cooling represents the capability to cool 3 USGPM of water from a 95°F entering water temperature to an 85°F leaving water temperature at a 78°F entering wet-bulb temperature.
- 2. Fan horsepower is at 0" external static pressure.
- 3. Operating weight is based on the water level in cold water basin at overflow height.
- 4. Unless otherwise indicated, all connections 6" and smaller are MPT and connections 8" and larger are beveled for welding.
- 5. Fans on models VT1-416 through 600 must be cycled simultaneously for capacity control. For additional steps of control beyond on/off operation, a variable frequency drive, the BALTIGUARD[™] Fan System, or two-speed motors are recommended.

Do not use for construction. Refer to factory certified dimensions. This catalog includes data current at the time of publication, which should be reconfirmed at the time of purchase.









| | | | | Weights (lbs) | | | | | Connectio | ons ^[4] |
|--------------|-----------------------------------|-------------------------|------------------|--------------------------|----------|---------------------|---------|--------|-----------|--------------------|
| Model Number | Nominal Tonnage ⁽¹⁾ | Motor HP ⁽²⁾ | Airflow (CFM) | Operating ^[3] | Shipping | Heaviest Section | H | Inlet | Outlet | Make-up |
| VT1-550-P | 550 | (2) 40 | 165,060 | 30,590 | 16,020 | 10,220 | 12'-11" | (2) 8" | 12" | 2" |
| VT1-680-P | 680 | (2) 40 | 163,100 | 32,150 | 17,580 | 10,220 | 14'-10" | (2) 8" | 12" | 2" |
| VT1-750-P | 750 | (2) 40 | 158,600 | 34,090 | 19,520 | 10,220 | 16'-3" | (2) 8" | 12" | 2" |
| VT1-800-Q | 800 | (2) 50 | 170,300 | 34,170 | 19,600 | 10,300 | 16'-3" | (2) 8" | 12" | 2" |
| VT1-830-R | 830 | (2) 60 | 180,500 | 34,410 | 19,840 | 10,540 | 16'-3" | (2) 8" | 12" | 2" |
| VT1-825-P | 825 | (3) 40 | 247,590 | 45,980 | 24,000 | 15,300 | 12'-11" | (3) 8" | (2) 10" | 3" |
| VT1-921-0 | 921 | (3) 30 | 223,050 | 47,750 | 25,770 | 14,730 | 14'-10" | (3) 8" | (2) 10" | 3" |
| VT1-1020-P | 1,020 | (3) 40 | 244,650 | 48,320 | 26,340 | 15,300 | 14'-10" | (3) 8" | (2) 10" | 3" |
| VT1-1125-P | 1,125 | (3) 40 | 237,900 | 51,230 | 29,250 | 15,300 | 16'-3" | (3) 8" | (2) 10" | 3" |
| VT1-1200-Q | 1,200 | (3) 50 | 255,450 | 51,350 | 29,370 | 15,420 | 16'-3" | (3) 8" | (2) 10" | 3" |
| VT1-1245-R | 1,245 | (3) 60 | 270,750 | 51,710 | 29,730 | 15,780 | 16'-3" | (3) 8" | (2) 10" | 3" |
| VT1-1335-S | 1,335 | (3) 75 | 290,550 | 51,770 | 29,790 | 15,840 | 16'-3" | (3) 8" | (2) 10" | 3" |

Series V Structural Support

The recommended support arrangement for the Series V Cooling Tower consists of parallel structural members running the full length of the unit, spaced as shown in the following drawing. In addition to providing adequate support, the members also serve to raise the unit above any solid foundation to ensure access to the bottom of the tower. To support a Series V Cooling Tower in an alternate support arrangement, consult your local BAC Representative.





Models VT1-M948-0 thru M1250-R and VT1-825-P thru 1335-S

STRUCTURAL SUPPORT

| Model Number | A | В | | |
|-----------------------------|--------|---------|--|--|
| VTL-016-E thru 039-H | 3'-11" | 4'-6" | | |
| VTL-045-H thru 079-K | 3'-11" | 7'-12" | | |
| VTL-082-K thru 095-K | 3'-11" | 10'-12" | | |
| VTL-103-K thru 137-M | 3'-11" | 13'-12" | | |
| VTL-152-M thru 227-0 | 7'-9" | 10'-12" | | |
| VTL-245-P thru 272-P | 7'-9" | 13'-12" | | |
| VT0-12-E thru 28-H | 3'-10" | 2'-6" | | |
| VT0-32-H thru 57-K | 3'-10" | 5'-6" | | |
| VT0-65-J thru 88-L | 3'-10" | 8'-6 | | |
| VT0-102-L thru 116-M | 3'-10" | 11'-6" | | |
| VTO-132-L thru 176-0 | 4'-7" | 11'-6 | | |
| VT1-N209-P thru N255-P | 7'-8" | 10'-8" | | |
| VT1-N301-Q thru N395-R | 7'-8" | 16'-8" | | |
| VT1-N418-P thru N510-P | 7'-8" | 22'-9" | | |
| VT1-M316-0 thru VT1-M420-R | 9'-8" | 10'-8" | | |
| VT1-M431-N thru VT1-M610-P | 9'-8" | 16'-8" | | |
| VT1-M632-0 thru VT1-M840-R | 9'-8" | 22'-9" | | |
| VT1-M948-0 thru VT1-M1260-R | 9'-8" | 34'-9" | | |
| VT1-275-P thru 415-R | 11'-8" | 10'-8" | | |
| VT1-416-0 thru 600-P | 11'-8" | 16'-8" | | |
| VT1-550-P thru 830-R | 11'-8" | 22'-9" | | |
| VT1-825-P thru 1335-S | 11'-8" | 34'-9" | | |

NOTES:

P

- 1. Support members and anchor bolts shall be designed, furnished, and installed by others.
- Design of support members and anchor bolts shall be in accordance with the strength and serviceability requirements of the applicable building code and project specifications.
- 3. Support members shall be level at the top.
- 4. Refer to the certified unit support drawing for loading and additional support requirements.
- Operating weight is based on the water level in cold water basin at overflow height.